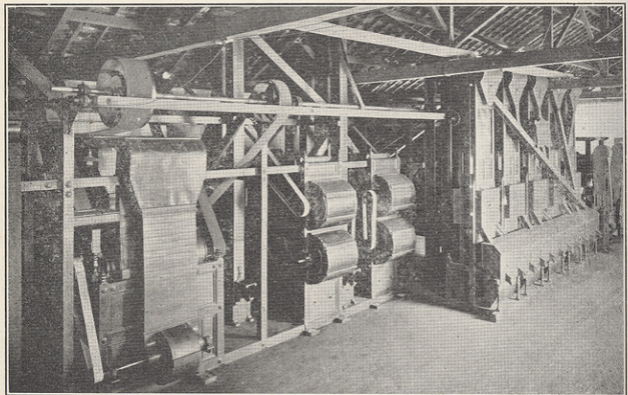




SPECIAL CARTS RECEIVE AND SPREAD THE COFFEE FROM THE WATER CANALS



CLEANING MACHINERY EQUIPMENT ON A WELL APPOINTED FAZENDA

THE DRYING AND CLEANING OF COFFEE IN SÃO PAULO